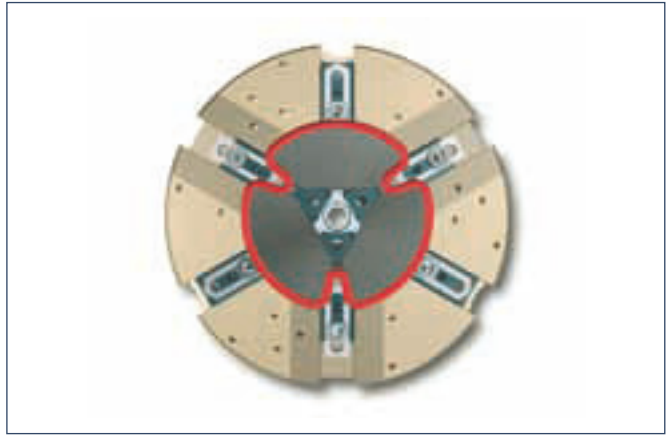


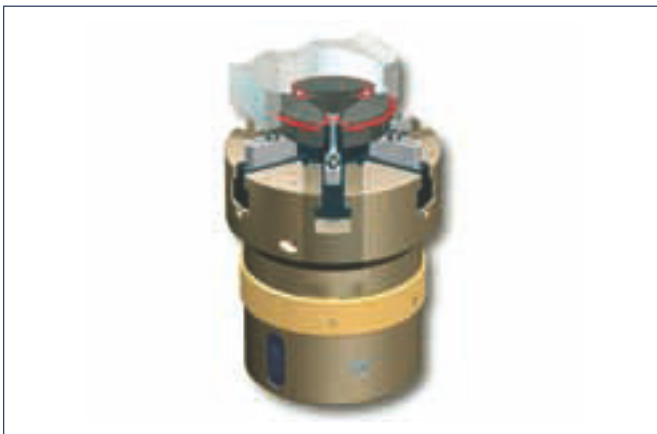
### Assembly process I.D. assembly



1. Mounting of the o-ring.



2. Shaping the o-ring into the shape of a cloverleaf.



3. Travel into the bore (assembly position) and pressing by triple jaw B.



4. Pressing by triple jaw A and retraction of the gripper

Assembly process O.D. assembly



1. Mounting of the o-ring and expansion to a hexagon.



2. Travel to the shaft (assembly position).



3. Retraction of triple jaw A. The o-ring inserts into the groove.



4. Retraction of the whole gripper. The o-ring is completely inserted in the groove now.

